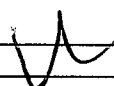
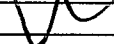


Date: Wednesday, 21/03/2007 7:47:43 AM
User: Linda Lacelle

Process Sheet

| | |
|---|----------------------------|
| Customer : CC-DAR01 Dart Aerospace Ltd. | Drawing Name : D3488-041 |
| Job Number : 31391 | |
| Estimate Number : 10804 | |
| P.O. Number : N/A | Part Number : D3488041/042 |
| This Issue : 21/03/2007 S.O. No. : N/A | Drawing Number : REWORK |
| Prsht Rev. : NC | Project Number : N/A |
| First Issue : N/A | Drawing Revision : N/A |
| Previous Run : 00015 | Material : N/A |
| Type : MACHINED PARTS | Due Date : 28/03/2007 |
| Written By :  | Qty: 5 Um: Each |
| Checked & Approved By :  | |
| Comment : | |

Additional Product

Job Number: 

| Seq. #: | Machine Or Operation: | Description : |
|---------|--|---|
| 1.0 | POWDER COATING | POWDER COATING |
| |  |  |
| | Comment: POWDER COATING REMOVE FROM STK D3488-041 B38318  07-03-21 (7) | |
| 2.0 | D3488041 | BLADE FITTING ASSEMBLY, LH |
| |  |  |
| | Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) BLADE FITTING ASSEMBLY, LH { B25919 B28318 } 07-03-21 (7) | |
| 3.0 | POWDER COATING | POWDER COATING |
| |  |  |
| | Comment: POWDER COATING REMOVE ALL OLD SIKAFLEX CLEAN AS NECESSARY REMOVE INSERTS AND DISCARD  07-03-21 (7) | |
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP |
| |  |  |
| | Comment: INSPECT WORK TO CURRENT STEP  07-03-21 | |
| 5.0 | POWDER COATING | POWDER COATING |
| |  |  |
| | Comment: POWDER COATING REPAINT PER QSI 005 M-1103706 { B25919 B28318 } 07/03/22 (5x) | |

Date: Wednesday, 21/03/2007 7:47:43 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D3488-041

Job Number: 31391

Part Number: D3488041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

a.m 07/03/22

(7x)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

RE-INSTALL INSERTS

4 X ALS71032-225 B m19393

PER DRWG D3488

a.m 07/03/22

(7x)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

11 07/03/20

(7)

9.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

ID & STK,

USING NEW B/N 31391

11

07-03-27

(7)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

11 07/03/30

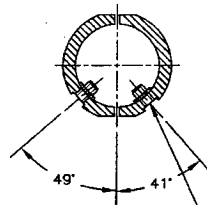
(7)

Job Completion



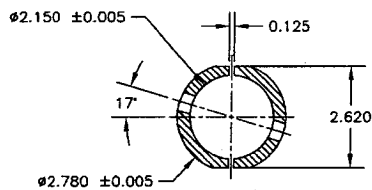
11 07-03-30

REFERENCE ONLY



SECTION B-B

Ø0.297
C'BORE Ø0.430 x 0.100
INSTALL ALS4-1032-225 (OR AKS4-1032-225
OR ALS7-1032-225 OR AKS7-1032-225)
INSERTS AFTER FINISH
(4 PLACES)



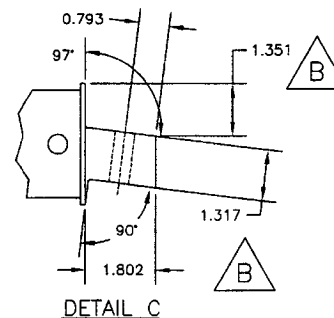
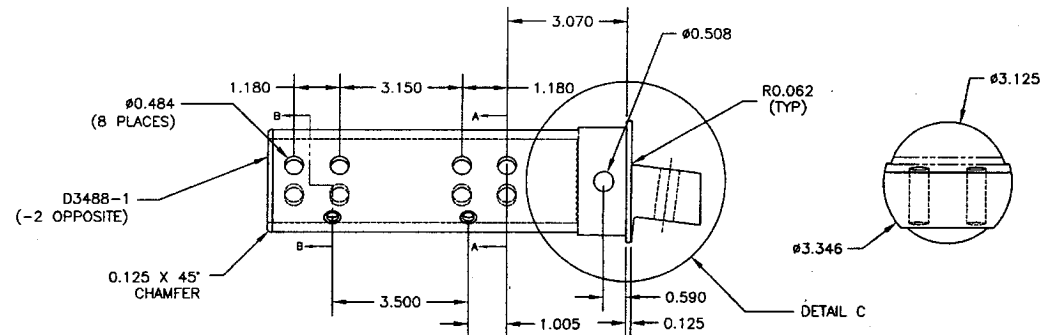
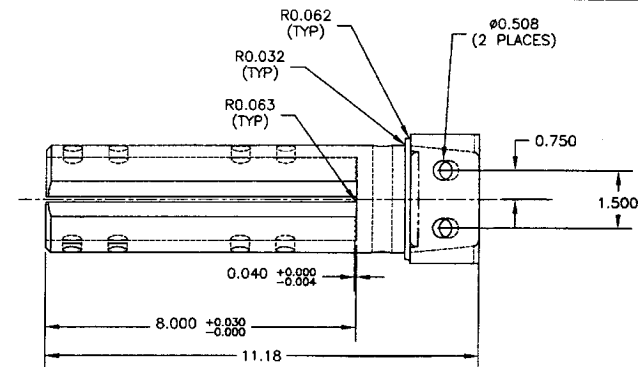
SECTION A-A

D3488-041/-042 BLADE FITTING ASSEMBLY PARTS LIST

| QTY -041 | QTY -042 | PART NUMBER | DESCRIPTION |
|-------------|-------------|---|-----------------------------|
| X | | D3488-041 | BLADE FITTING ASSEMBLY (LH) |
| | X | D3488-042 | BLADE FITTING ASSEMBLY (RH) |
| 1 | | D3488-1 | BLADE FITTING (LH) |
| | 1 | D3488-2 | BLADE FITTING (RH) |
| 4 | 4 | ALS4-1032-225 or AKS4-1032-225 or ALS7-1032-225 or AKS7-1032-225 | INSERT |

D3488-041/-042 BLADE FITTING

- MATERIAL: MAKE D3488-1/-2 FROM ALUMINUM 7075-T7351 ROUND BAR PER QQ-A-225/9 (REF. DART MATERIAL SPEC M7075T73R)
- FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1 POWDER COAT WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- BREAK UNMARKED SHARP EDGES 0.010 TO 0.020
- INSTALL INSERTS AFTER POWDER COAT
- ALL DIMENSIONS ARE IN INCHES
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



D3488-041 SHOWN (D3488-042 OPPOSITE)

RELEASED
06.03.15 PH
PER DS
EIN #731

| | | |
|---------|----------|------------------|
| B | 06.03.15 | CHANGE THICKNESS |
| A | 05.12.20 | NEW ISSUE |
| DESIGN | PH | DRAWN BY PH |
| CHECKED | PH | APPROVED PH |
| DATE | 06.03.15 | TITLE |
| | | BLADE FITTING |
| | | SCALE 1:3 |

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DART DART AEROSPACE USA, INC.
PORT WILKINSON, PA

DRAWING NO. D3488 REV. B SHEET 1 OF 1

w/0 31391
C207103122